



NARSU İÇECEK SAN. A.Ş.
(Muhtaroglu Holding Company)

Ereğli Organize Sanayi Bölgesi
Kargacı Mah.5.Cad.No.4/1
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01

1/3

PRODUCT SPECIFICATION WHITE GRAPE JUICE CONCENTRATE

GENERAL DESCRIPTION:

Concentrated grape juice is made from *Vitis Vinifera* L. The product is produced according to the current EU regulations. Preservatives or other foreign additives which are not permitted aren't used. The product meets international physical, chemical and microbiological standards of AIJN and the additional specifications that exist below.

The product is prepared in accordance with the "General Principles of Food Hygiene" recommended by the Codex Alimentarius Commission.

Pesticides residues / Heavy Metals / Mycotoxins / Contaminants: In conformance with current EU directives and AIJN Code of Practice.

The product does not contain allergens subject to labelling according to Regulation (EU) No 1169/2011 of the European Parliament and of the Council.

Ingredients : White Grape

PHYSICAL / CHEMICAL& SENSORY SPECIFICATIONS:

Sensorical: This product has the characteristic appearance, aroma and clean taste of grape juice. The product doesn't have signs of over-heating, fermented or any other off-tastes and off-flavours. It is free of any foreign matters. The product does not contain core, seed and shell fragments.

Colour: Typical of grape *Vitis Vinifera* L., without browning or darkening.

Parameter	Specification		Method
	Min.	Max.	
Brix (Refractometric, 20°C)	64	66	IFU Nr1
Total Acidity, as tartaric acid, w/w,%	0,5	2,0	IFU Nr.3
pH	3,5	4.4	
Ochratoxin A µg/L		2,0	
HMF (mg/kg)		20	At 15,9 Brix
D/L-Lactic Acid (g/l)	-	0.5	IFU Nr.53
Arsenic (mg/kg)	-	0.05	IFU REC 06
Lead (mg/kg)	-	0.05	IFU REC 06
Mercury (mg/kg)	-	0.01	IFU REC 06
Cadmium (mg/kg)	-	0.05	IFU REC 06
Chlorate&Perchlorate (ppm)		<0,05	

Prepared By : Food Safety Team Leader

Issued by: General Manager



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Page No. 2/3

PRODUCT SPECIFICATION WHITE GRAPE JUICE CONCENTRATE

MICROBIOLOGICAL SPECIFICATIONS

Parameter	Specification		Method
	Min.	Max.	
Mesophilic Aerobic Bacteria (cfu/g)	-	<1000	
Yeast & Mold (cfu/g)	-	<500	
Heat Resistant Mold Spores:	-	ND in 25ml.	IFU Microbiological Method 4
Coliform:	-	Absent/1g	
E.coli :	-	Absent/1g	
Thermophilic Acidophilic Bacteria:	-	Absent/1g	
Pathogenic microorganisms:	-	Absent/1g	
Salmonella :	-	Absent/10g	
Staphylococcus aureus :	-	Absent/1g	
Listeria monocytogenes :	-	Absent/10g	

SHELF LIFE:

The shelf life is 24 months, at the 0-+4°C storage conditions.

STORAGE & SHIPPING CONDITIONS:

The product is stored at 0-+4°C during all stages of storage and shipping.
Each container includes not more than 2 batches unless previously agreed upon.

PACKAGING:

The product is packed in new metal drums. The metal drums is open-head drums with lids, and all of the uniform height and weight (± 1.0 kg) in the same shipment. The drums is in good condition and without rust or peeling inside or outside.
Aseptic package is used as the inner packaging for contact with the product.
The packaging materials comply with the requirements of the relevant version of the concerned EU regulation and its implementation measures.

WEIGHT:

The weight is consistent at 265 kg for all the packages in the same shipment, deviation is $\pm 0.5\%$ of the declared weight.

Prepared By : Food Safety Team Leader

Issued by: General Manager



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Page No.

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01.06.2020
01.02.2022
01
3/3

PRODUCT SPECIFICATION WHITE GRAPE JUICE CONCENTRATE

LABELLING:

Each package is clearly labelled in Turkish or English with the following information;

- Seller Name
- Product Name
- Net Weight
- Batch No/Party No
- Brix
- Country of Origin
- Storage Temperature
- Production Date
- Expiry Date
- Packaging No
- Seller Adress and Contac No

The labelling comply with the requirements of the relevant version of the concerned EU regulation and its implementation measures.

ADDITIONAL INFORMATION:

- GMO free : The product does not contain ingredients that contain GMO or is produced from GMO.
- Pesticide Residue: The product is meets legal limits.
- Heavy Metals: The product is meets legal limits.
- Suitable for vegetarians
- No sugar added.
- This concentrated juice is food grade.
- FSSC 22000
- Halal Certified
- It's prepared for information purposes.
- If the product is organic also organic certificate is given for each batch.

APPLICATIONS

Fruit preparations, dairy products, ice-creams, sweets, pastries, coatings, jellies, soups, sauces,meat products.

REFERENCE

AIJN standarts (fumaric acid, patulin, sodium, heavy metals)
FDA (Juice Hazard and Control Guidance – Microbiology)
Turkish Food Codex (Regulation on Microbiological Criteria)
Commision Regulation (EC) No 2073/2005 (microbiological criteria for foodstuffs)

Prepared By : Food Safety Team Leader

Issued by: General Manager



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Page No.

1/3

PRODUCT SPECIFICATION RED GRAPE JUICE CONCENTRATE

GENERAL DESCRIPTION:

Concentrated grape juice is made from Vitis Vinifera L. The product is produced according to the current EU regulations. Preservatives or other foreign additives which are not permitted aren't used. The product meets international physical, chemical and microbiological standards of AIJN and the additional specifications that exist below.

The product is prepared in accordance with the "General Principles of Food Hygiene" recommended by the Codex Alimentarius Commission.

Pesticides residues / Heavy Metals / Mycotoxins / Contaminants: In conformance with current EU directives and AIJN Code of Practice.

The product does not contain allergens subject to labelling according to Regulation (EU) No 1169/2011 of the European Parliament and of the Council.

Ingredients : Red Grape

PHYSICAL / CHEMICAL& SENSORY SPECIFICATIONS:

Sensorical: This product has the characteristic appearance, aroma and clean taste of grape juice. The product doesn't have signs of over-heating, fermented or any other off-tastes and off-flavours. It is free of any foreign matters. The product does not contain core, seed and shell fragments.

Colour: Typical of Grape Vitis Vinifera., without browning or darkening.

Parameter	Specification		Method
	Min.	Max.	
Brix (Refractometric, 20°C)	64	66	IFU Nr1
Total Acidity, as citric acid, w/w,%	0,5	2,5	IFU Nr.3
pH	3,5	4.2	
Ochratoxin A	µg/L	2,0	
HMF (mg/kg)		20	At 15,9 Brix
D/L-Lactic Acid (g/l)	-	0.5	IFU Nr.53
Arsenic (mg/kg)	-	0.05	IFU REC 06
Lead (mg/kg)	-	0.05	IFU REC 06
Mercury (mg/kg)	-	0.01	IFU REC 06
Cadmium (mg/kg)	-	0.05	IFU REC 06
Chlorate&Perchlorate (ppm)		<0,05	

Prepared By : Food Safety Team Leader

Issued by: General Manager



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Revision No:

01

Page No.

2/3

PRODUCT SPECIFICATION RED GRAPE JUICE CONCENTRATE

MICROBIOLOGICAL SPECIFICATIONS

Parameter	Specification		Method
	Min.	Max.	
Mesophilic Aerobic Bacteria (cfu/g)	-	<1000	
Yeast & Mold (cfu/g)	-	<500	
Heat Resistant Mold Spores:	-	ND in 25ml.	IFU Microbiological Method 4
Coliform:	-	Absent/1g	
E.coli :	-	Absent/1g	
Thermophilic Acidophilic Bacteria:	-	Absent/1g	
Pathogenic microorganisms:	-	Absent/1g	
Salmonella :	-	Absent/10g	
Staphylococcus aureus :	-	Absent/1g	
Listeria monocytogenes :	-	Absent/10g	

SHELF LIFE:

The shelf life is 24 months, at the 0-+4°C storage conditions.

STORAGE & SHIPPING CONDITIONS:

The product is stored at 0-+4°C during all stages of storage and shipping.
Each container includes not more than 2 batches unless previously agreed upon.

PACKAGING:

The product is packed in new metal drums. The metal drums is open-head drums with lids, and all of the uniform height and weight (± 1.0 kg) in the same shipment. The drums is in good condition and without rust or peeling inside or outside.

Aseptic package is used as the inner packaging for contact with the product.

The packaging materials comply with the requirements of the relevant version of the concerned EU regulation and its implementation measures.

WEIGHT:

The weight is consistent at 265 kg for all the packages in the same shipment, deviation is $\pm 0.5\%$ of the declared weight.

Prepared By : Food Safety Team Leader

Issued by: General Manager



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Page No. 3/3

PRODUCT SPECIFICATION RED GRAPE JUICE CONCENTRATE

LABELLING:

Each package is clearly labelled in Turkish or English with the following information;

- Seller Name
- Product Name
- Net Weight
- Batch No/Party No
- Brix
- Country of Origin
- Storage Temperature
- Production Date
- Expiry Date
- Packaging No
- Seller Adress and Contac No

The labelling comply with the requirements of the relevant version of the concerned EU regulation and its implementation measures.

ADDITIONAL INFORMATION:

- GMO free : The product does not contain ingredients that contain GMO or is produced from GMO.
- Pesticide Residue: The product is meets legal limits.
- Heavy Metals: The product is meets legal limits.
- Suitable for vegetarians
- No sugar added.
- This concentrated juice is food grade.
- FSSC 22000
- Halal Certified
- It's prepared for information purposes.
- If the product is organic also organic certificate is given for each batch.

APPLICATIONS

Fruit preparations, dairy products, ice-creams, sweets, pastries, coatings, jellies, soups, sauces,meat products.

REFERENCE

AIJN standarts (fumaric acid, patulin, sodium, heavy metals)
FDA (Juice Hazard and Control Guidance – Microbiology)
Turkish Food Codex (Regulation on Microbiological Criteria)
Commision Regulation (EC) No 2073/2005 (microbiological criteria for foodstuffs)

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01

1/3

PRODUCT SPECIFICATION NFC WHITE GRAPE JUICE

GENERAL DESCRIPTION:

White Grape juice is made from Vitis ViniferaL.The product is produced according to the current EU regulations. Preservatives or other foreign additives which are not permitted aren't used. The product meets international physical, chemical and microbiological standards of AIJN and the additional specifications that exist below. The product is prepared in accordance with the "General Principles of Food Hygiene" recommended by the Codex Alimentarius Commission.

Pesticides residues / Heavy Metals / Mycotoxins / Contaminants: In conformance with current EU directives and AIJN Code of Practice.

The product does not contain allergens subject to labelling according to Regulation (EU) No 1169/2011 of the European Parliament and of the Council.

Ingredients: White Grape

PHYSICAL / CHEMICAL& SENSORY SPECIFICATIONS:

Sensorial: This product has the characteristic appearance, aroma and clean taste of White Grape juice. The product doesn't have signs of over-heating, fermented or any other off-tastes and off-flavours. It is free of any foreign matters. The product does not contain core, seed and shell fragments.

Colour: Typical of White Grape Vitis ViniferaL., without browning or darkening.

Parameter	Specification		Method
	Min.	Max.	
Brix (Refractometric, 20°C)	14	17	IFU Nr1
Total Acidity, as citric acid, w/w,%	0,3	1,5	IFU Nr.3
pH	4,0	4,5	
HMF (mg/kg)		20	At 15,9 Brix
D/L-Lactic Acid (g/l)	-	0.5	IFU Nr.53
Arsenic (mg/kg)	-	0.05	IFU REC 06
Lead (mg/kg)	-	0.05	IFU REC 06
Mercury (mg/kg)	-	0.01	IFU REC 06
Cadmium (mg/kg)	-	0.05	IFU REC 06
Chlorate&Perchlorate (ppm)		<0,05	
Delta ¹³ C Sugar ‰ PDB	-28	-24	With EA-IRMs
Ochratoxin		2,0	At 15,9 Brix

Prepared By : Food Safety Team Leader

Issued by: General Manager



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Page No. 2/3

PRODUCT SPECIFICATION NFC WHITE GRAPE JUICE

MICROBIOLOGICAL SPECIFICATIONS

Parameter	Specification		Method
	Min.	Max.	
Mesophilic Aerobic Bacteria (cfu/g)	-	<10	
Yeast & Mold (cfu/g)	-	<10	
Heat Resistant Mold Spores:	-	ND in 25ml.	IFU Microbiological Method 4
Coliform:	-	Absent/1g	
E.coli :	-	Absent/1g	
Thermophilic Acidophilic Bacteria:	-	Absent/1g	
Pathogenic microorganisms:	-	Absent/1g	
Salmonella :	-	Absent/10g	
Staphylococcus aureus :	-	Absent/1g	
Listeria monocytogenes :	-	Absent/10g	

SHELF LIFE:

The shelf life is 24 months, at the 0-+4°C storage conditions.

STORAGE & SHIPPING CONDITIONS:

The product is stored at 0-+4°C during all stages of storage and shipping.
Each container includes not more than 2 batches unless previously agreed upon.

PACKAGING:

The product is aseptically filled and packed in new metal drums. The metal drums is open-head drums with lids, and all of the uniform height and weight (± 1.0 kg) in the same shipment. The drums is in good condition and without rust or peeling inside or outside.

Aseptic package is used as the inner packaging for contact with the product.

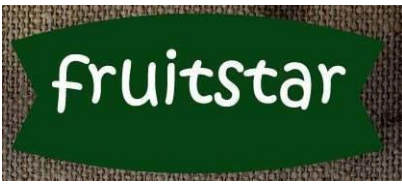
The packaging materials comply with the requirements of the relevant version of the concerned EU regulation and its implementation measures.

WEIGHT:

The weight is consistent at 190/200 kg for all the packages in the same shipment, deviation is $\pm 0.5\%$ of the declared weight.

Prepared By : Food Safety Team Leader

Issued by: General Manager



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01

Page No.

3/3

PRODUCT SPECIFICATION NFC WHITE GRAPE JUICE

LABELLING:

Each package is clearly labelled in Turkish or English with the following information;

- Seller Name
- Product Name
- Net Weight
- Batch No/Party No
- Brix
- Country of Origin
- Storage Temperature
- Production Date
- Expiry Date
- Packaging No
- Seller Adress and Contac No

The labelling comply with the requirements of the relevant version of the concerned EU regulation and its implementation measures.

ADDITIONAL INFORMATION:

- GMO free: The product does not contain ingredients that contain GMO or is produced from GMO.
- PesticideResidue: The product is meets legal limits.
- HeavyMetals: The product is meets legal limits.
- Suitable for vegetarians
- No sugaradded.
- Thisconcentratedjuice is foodgrade.
- FSSC 22000
- HalalCertified
- It'sprepared for information purposes.
- If the product is organic also organic certificate is given for each batch.

APPLICATIONS

Fruitpreparations, dairy products, ice-creams, sweets, pastries, coatings, jellies, soups, sauces,meat products.

REFERENCE

AIJN standarts (fumaricacid, patulin, sodium, heavymetals)
FDA (Juice Hazard and Control Guidance – Microbiology)
Turkish Food Codex (Regulation on MicrobiologicalCriteria)
CommisionRegulation (EC) No 2073/2005 (microbiologicalcriteria for foodstuffs)

Prepared By : Food Safety Team Leader

Issued by: General Manager



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01

1/3

PRODUCT SPECIFICATION NFC RED GRAPE JUICE

GENERAL DESCRIPTION:

Red Grape juice is made from Vitis Vinifera L. The product is produced according to the current EU regulations. Preservatives or other foreign additives which are not permitted aren't used. The product meets international physical, chemical and microbiological standards of AIJN and the additional specifications that exist below. The product is prepared in accordance with the "General Principles of Food Hygiene" recommended by the Codex Alimentarius Commission.

Pesticides residues / Heavy Metals / Mycotoxins / Contaminants: In conformance with current EU directives and AIJN Code of Practice.

The product does not contain allergens subject to labelling according to Regulation (EU) No 1169/2011 of the European Parliament and of the Council.

Ingredients: Red Grape

PHYSICAL / CHEMICAL& SENSORY SPECIFICATIONS:

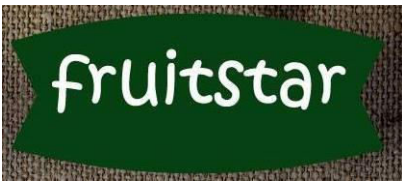
Sensorical: This product has the characteristic appearance, aroma and clean taste of Red Grape juice. The product doesn't have signs of over-heating, fermented or any other off-tastes and off-flavours. It is free of any foreign matters. The product does not contain core, seed and shell fragments.

Colour: Typical of Red Grape Vitis ViniferaL., without browning or darkening.

Parameter	Specification		Method
	Min.	Max.	
Brix (Refractometric, 20°C)	14	17	IFU Nr1
Total Acidity, as citric acid, w/w,%	0,3	1,5	IFU Nr.3
pH	4,0	4,5	
HMF (mg/kg)		20	At 15,9 Brix
D/L-Lactic Acid (g/l)	-	0.5	IFU Nr.53
Arsenic (mg/kg)	-	0.05	IFU REC 06
Lead (mg/kg)	-	0.05	IFU REC 06
Mercury (mg/kg)	-	0.01	IFU REC 06
Cadmium (mg/kg)	-	0.05	IFU REC 06
Chlorate&Perchlorate (ppm)		<0,05	
Delta ¹³ C Sugar ‰ PDB	-28	-24	With EA-IRMs
Ochratoxin		2,0	At 15,9 Brix

Prepared By : Food Safety Team Leader

Issued by: General Manager



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Page No.

2/3

PRODUCT SPECIFICATION NFC RED GRAPE JUICE

MICROBIOLOGICAL SPECIFICATIONS

Parameter	Specification		Method
	Min.	Max.	
Mesophilic Aerobic Bacteria (cfu/g)	-	<10	
Yeast & Mold (cfu/g)	-	<10	
Heat Resistant Mold Spores:	-	ND in 25ml.	IFU Microbiological Method 4
Coliform:	-	Absent/1g	
E.coli :	-	Absent/1g	
Thermophilic Acidophilic Bacteria:	-	Absent/1g	
Pathogenic microorganisms:	-	Absent/1g	
Salmonella :	-	Absent/10g	
Staphylococcus aureus :	-	Absent/1g	
Listeria monocytogenes :	-	Absent/10g	

SHELF LIFE:

The shelf life is 24 months, at the 0-+4°C storage conditions.

STORAGE & SHIPPING CONDITIONS:

The product is stored at 0-+4°C during all stages of storage and shipping.
Each container includes not more than 2 batches unless previously agreed upon.

PACKAGING:

The product is aseptically filled and packed in new metal drums. The metal drums is open-head drums with lids, and all of the uniform height and weight (± 1.0 kg) in the same shipment. The drums is in good condition and without rust or peeling inside or outside.

Aseptic package is used as the inner packaging for contact with the product.

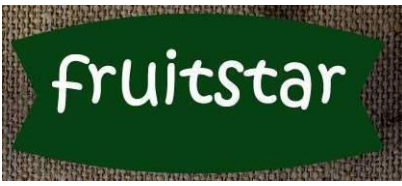
The packaging materials comply with the requirements of the relevant version of the concerned EU regulation and its implementation measures.

WEIGHT:

The weight is consistent at 190/200 kg for all the packages in the same shipment, deviation is $\pm 0.5\%$ of the declared weight.

Prepared By : Food Safety Team Leader

Issued by: General Manager



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Revision Date

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Revision No:

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Page No.

3/3

PRODUCT SPECIFICATION NFC RED GRAPE JUICE

LABELLING:

Each package is clearly labelled in Turkish or English with the following information;

- Seller Name
- Product Name
- Net Weight
- Batch No/Party No
- Brix
- Country of Origin
- Storage Temperature
- Production Date
- Expiry Date
- Packaging No
- Seller Adress and Contac No

The labelling comply with the requirements of the relevant version of the concerned EU regulation and its implementation measures.

ADDITIONAL INFORMATION:

- GMO free : The product does not contain ingredients that contain GMO or is produced from GMO.
- PesticideResidue: The product is meets legal limits.
- HeavyMetals: The product is meets legal limits.
- Suitable for vegetarians
- No sugaradded.
- Thisconcentratedjuice is foodgrade.
- FSSC 22000
- HalalCertified
- It'sprepared for information purposes.
- If the product is organic also organic certificate is given for each batch.

APPLICATIONS

Fruitpreparations, dairy products, ice-creams, sweets, pastries, coatings, jellies, soups, sauces,meat products.

REFERENCE

AIJN standarts (fumaricacid, patulin, sodium, heavymetals)
FDA (Juice Hazard and Control Guidance – Microbiology)
Turkish Food Codex (Regulation on MicrobiologicalCriteria)
CommisionRegulation (EC) No 2073/2005 (microbiologicalcriteria for foodstuffs)

Prepared By : Food Safety Team Leader

Issued by: General Manager



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Revision Date

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01

1/3

PRODUCT SPECIFICATION DEIONISED WHITE GRAPE JUICE CONCENTRATE

GENERAL DESCRIPTION:

Concentrated White Grape juice is made from Vitis ViniferaL.The product is produced according to the current EU regulations. Preservatives or other foreign additives which are not permitted aren't used. The product meets international physical, chemical and microbiological standards of AIJN and the additional specifications that exist below.

The product is prepared in accordance with the "General Principles of Food Hygiene" recommended by the Codex Alimentarius Commission.

Pesticides residues / Heavy Metals / Mycotoxins / Contaminants: In conformance with current EU directives and AIJN Code of Practice.

The product does not contain allergens subject to labelling according to Regulation (EU) No 1169/2011 of the European Parliament and of the Council.

Ingredients: White Grape

PHYSICAL / CHEMICAL& SENSORY SPECIFICATIONS:

Sensorial: This product has the characteristic appearance, aroma and clean taste of White Grape juice. The product doesn't have signs of over-heating, fermented or any other off-tastes and off-flavours. It is free of any foreign matters. The product does not contain core, seed and shell fragments.

Colour: Typical of White Grape Vitis ViniferaL., without browning or darkening.

Parameter	Specification		Method
	Min.	Max.	
Brix (Refractometric, 20°C)	65	66	IFU Nr1
Total Acidity, as citric acid, w/w,%	0,1	0,3	IFU Nr.3
pH	3,8	4,5	
Color	90		%T at 440 nm /15,9 Brix
Clarity	90		%T at 625 nm /15,9 Brix
Turbidity(11,2 Brix, NTU)		5	IFU Recommendation 7
HMF (mg/kg)		20	At 15,9 Brix
D/L-Lactic Acid (g/l)	-	0.5	IFU Nr.53
Arsenic (mg/kg)	-	0.05	IFU REC 06
Lead (mg/kg)	-	0.05	IFU REC 06
Mercury (mg/kg)	-	0.01	IFU REC 06
Cadmium (mg/kg)	-	0.05	IFU REC 06
Chlorate&Perchlorate (ppm)		<0,05	
Delta ¹³ C Sugar ‰ PDB	-28	-23	With EA-IRMs
Ochratoxin		2,0	At 15,9 Brix

Prepared By : Food Safety Team Leader

Issued by: General Manager



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2/3

PRODUCT SPECIFICATION DEIONISED WHITE GRAPE JUICE CONCENTRATE

MICROBIOLOGICAL SPECIFICATIONS

Parameter	Specification		Method
	Min.	Max.	
Mesophilic Aerobic Bacteria (cfu/g)	-	<1000	
Yeast & Mold (cfu/g)	-	<500	
Heat Resistant Mold Spores:	-	ND in 25ml.	IFU Microbiological Method 4
Coliform:	-	Absent/1g	
E.coli :	-	Absent/1g	
Thermophilic Acidophilic Bacteria:	-	Absent/1g	
Pathogenic microorganisms:	-	Absent/1g	
Salmonella :	-	Absent/10g	
Staphylococcus aureus :	-	Absent/1g	
Listeria monocytogenes :	-	Absent/10g	

SHELF LIFE:

The shelf life is 24 months, at the 0-+4°C storage conditions.

STORAGE & SHIPPING CONDITIONS:

The product is stored at 0-+4°C during all stages of storage and shipping.
Each container includes not more than 2 batches unless previously agreed upon.

PACKAGING:

The product is non aseptically filled and packed in new metal drums. The metal drums is open-head drums with lids, and all of the uniform height and weight (± 1.0 kg) in the same shipment. The drums is in good condition and without rust or peeling inside or outside.

Aseptic package is used as the inner packaging for contact with the product.

The packaging materials comply with the requirements of the relevant version of the concerned EU regulation and its implementation measures.

WEIGHT:

The weight is consistent at 265-275 kg for all the packages in the same shipment, deviation is $\pm 0.5\%$ of the declared weight.

Prepared By : Food Safety Team Leader

Issued by: General Manager



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Page No.

3/3

PRODUCT SPECIFICATION DEIONISED WHITE GRAPE JUICE CONCENTRATE

LABELLING:

Each package is clearly labelled in Turkish or English with the following information;

- Seller Name
- Product Name
- Net Weight
- Batch No/Party No
- Brix
- Country of Origin
- Storage Temperature
- Production Date
- Expiry Date
- Packaging No
- Seller Adress and Contac No

The labelling comply with the requirements of the relevant version of the concerned EU regulation and its implementation measures.

ADDITIONAL INFORMATION:

- GMO free: The product does not contain ingredients that contain GMO or is produced from GMO.
- PesticideResidue: The product is meets legal limits.
- HeavyMetals: The product is meets legal limits.
- Suitable for vegetarians
- No sugaradded.
- Thisconcentratedjuice is foodgrade.
- FSSC 22000
- HalalCertified
- It'sprepared for information purposes.
- If the product is organic also organic certificate is given for each batch.

APPLICATIONS

Fruitpreparations, dairy products, ice-creams, sweets, pastries, coatings, jellies, soups, sauces,meat products.

REFERENCE

AIJN standarts (fumaricacid, patulin, sodium, heavymetals)
FDA (Juice Hazard and Control Guidance – Microbiology)
Turkish Food Codex (Regulation on MicrobiologicalCriteria)
CommisionRegulation (EC) No 2073/2005 (microbiologicalcriteria for foodstuffs)

Prepared By : Food Safety Team Leader

Issued by: General Manager



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01

1/3

PRODUCT SPECIFICATION RED GRAPE MOLASSES

GENERAL DESCRIPTION:

Concentrated red grape molasses is made from Vitis Vinifera L. The product is produced according to the current EU regulations. Preservatives or other foreign additives which are not permitted aren't used. The product meets international physical, chemical and microbiological standards of AIJN and the additional specifications that exist below.

The product is prepared in accordance with the "General Principles of Food Hygiene" recommended by the Codex Alimentarius Commission.

Pesticides residues / Heavy Metals / Mycotoxins / Contaminants: In conformance with current EU directives and AIJN Code of Practice.

The product does not contain allergens subject to labelling according to Regulation (EU) No 1169/2011 of the European Parliament and of the Council.

Ingredients: Red Grape

PHYSICAL / CHEMICAL& SENSORY SPECIFICATIONS:

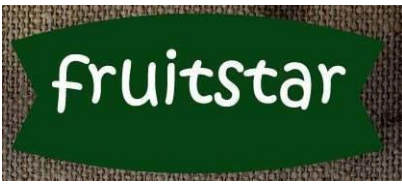
Sensorial: This product has the characteristic appearance, aroma and clean taste of grape juice. The product doesn't have signs of over-heating, fermented or any other off-tastes and off-flavours. It is free of any foreign matters. The product does not contain core, seed and shell fragments.

Colour: Typical of grape Vitis Vinifera L., without browning or darkening.

Parameter	Specification		Method
	Min.	Max.	
Brix (Refractometric, 20°C)	68		IFU Nr1
Total Acidity, as tartaric acid, w/w,%	0,5	2,5	IFU Nr.3
pH	5,0	6,0	
HMF (mg/kg)		75	At 68 Brix
D/L-Lactic Acid (g/l)	-	0.5	IFU Nr.53
Arsenic (mg/kg)	-	0.05	IFU REC 06
Lead (mg/kg)	-	0.05	IFU REC 06
Mercury (mg/kg)	-	0.01	IFU REC 06
Cadmium (mg/kg)	-	0.05	IFU REC 06

Prepared By : Food Safety Team Leader

Issued by: General Manager



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Page No.

2/3

PRODUCT SPECIFICATION RED GRAPE MOLASSES

MICROBIOLOGICAL SPECIFICATIONS

Parameter	Specification		Method
	Min.	Max.	
Mesophilic Aerobic Bacteria (cfu/g)	-	<1000	
Yeast & Mold (cfu/g)	-	<500	
Heat Resistant Mold Spores:	-	ND in 25ml.	IFU Microbiological Method 4
Coliform:	-	Absent/1g	
E.coli :	-	Absent/1g	
Thermophilic Acidophilic Bacteria:	-	Absent/1g	
Pathogenic microorganisms:	-	Absent/1g	
Salmonella :	-	Absent/10g	
Staphylococcus aureus :	-	Absent/1g	
Listeria monocytogenes :	-	Absent/10g	

SHELF LIFE:

The shelf life is 24 months, at the 0-+4°C storage conditions.

STORAGE & SHIPPING CONDITIONS:

The product is stored at 0-+4°C during all stages of storage and shipping.
Each container includes not more than 2 batches unless previously agreed upon.

PACKAGING:

The product is **non aseptically filled** and packed in new metal drums. The metal drums is open-head drums with lids, and all of the uniform height and weight (± 1.0 kg) in the same shipment. The drums is in good condition and without rust or peeling inside or outside.

Aseptic package is used as the inner packaging for contact with the product.

The packaging materials comply with the requirements of the relevant version of the concerned EU regulation and its implementation measures.

WEIGHT:

The weight is consistent at 265/275 kg for all the packages in the same shipment, deviation is $\pm 0.5\%$ of the declared weight.

Prepared By : Food Safety Team Leader

Issued by: General Manager



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3/3

PRODUCT SPECIFICATION RED GRAPE MOLLASSES

LABELLING:

Each package is clearly labelled in Turkish or English with the following information;

- Seller Name
- Product Name
- Net Weight
- Batch No/Party No
- Brix
- Country of Origin
- Storage Temperature
- Production Date
- Expiry Date
- Packaging No
- Seller Adress and Contac No

The labelling comply with the requirements of the relevant version of the concerned EU regulation and its implementation measures.

ADDITIONAL INFORMATION:

- GMO free: The product does not contain ingredients that contain GMO or is produced from GMO.
- Pesticide Residue: The product is meets legal limits.
- Heavy Metals: The product is meets legal limits.
- Suitable for vegetarians
- No sugar added.
- This concentrated juice is foodgrade.
- FSSC 22000
- Halal Certified
- It's prepared for information purposes.
- If the product is organic also organic certificate is given for each batch.

APPLICATIONS

Fruit preparations, dairy products, ice-creams, sweets, pastries, coatings, jellies, soups, sauces,meat products.

REFERENCE

AIJN standarts (fumaric acid, patulin, sodium, heavy metals)
FDA (Juice Hazard and Control Guidance – Microbiology)
Turkish Food Codex (Regulation on Microbiological Criteria)
Commision Regulation (EC) No 2073/2005 (microbiological criteria for foodstuffs)

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